

Receiving Report

Date: 13/11/18
 Supplier: Tnx56211

Batch No: M127510
 Dart P/O: 22068

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection 13-11-19 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M174B	0.250x4.00	24	✓	✓	24	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/11/18
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO22068	Receipt Dates from 11/18/2013 to 11/18/2013

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

6005

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 413576
Ship Date 18Nov13 at 14:10 From VFW
Probill
Via VIM DELIVERY
FOB HAWKESBURY
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-625758- 1 Your PO # 22068

ALUMINUM FLAT BAR 6061-T6511
.750" x 4.00" X 144.0000"

Heat Number

Tag No
155841

Quantity
60 FT

PCS Net Wt Gr LBS
5 211 230

1 PLC R455

200116068

TOTAL:

Tags
1

PCS Net Wt Gr LBS
5 211 230

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

13/11/18

Page: 1 Last

Maxime

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.750" x 4.000" X 144.0000"

PART NO.

PO/Rel 22068

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

Certificate of Mill Test Results

BL VIM-413576-001

L'analyse faite par un laboratoire qualifié.

SIGNE PAR:

Pg 1/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: VIM-622151-2		CUSTOMER PART NUMBER: ALREC00256		PRODUCT DESCRIPTION: .750 X 4.000 SC RECT-BAR	
KAISER ORDER NUMBER: 651261	LINE ITEM: 002	SHIP DATE: 09/05/2013	KAISER LOT NUMBER: Z00116068	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 24.000 PCS	B/L NUMBER: 607052	DIAM/DAF/THICK: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00116068	0001	1	50.4	46.9	18.9	RE 94	N/A	N/A
Z00116068	0001	2	49.7	46.2	18.1	RE 96	N/A	N/A
Z00116068	0001	3	50.9	47.5	16.4	RE 94	N/A	N/A
Z00116068	0001	4	50.3	46.7	18.1	RE 94	N/A	N/A
Z00116068	0002	1	51.1	46.8	19.0	RE 93	N/A	N/A
Z00116068	0002	2	51.1	46.3	18.9	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.34	0.00	0.00	NA	NA	NA	0.00	0.00
102985	.71	.24	.24	.08	.94	.09	.02	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(R07) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.



Plant Serial: 0010494C
Kaiser Order Number: 651261
Line Item: 002

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048


CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00104940

Kaiser Order Number: 651261

Line Item: 002



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22068**

Purchase Order Date 11/14/2013

PO Print Date 11/14/2013

Page Number 1 of 1

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
11/13/14

Contact Name

Vendor Phone 905 669 9444

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.750X04.000	6061-T6 Bar .750 x 4.00	11/20/2013 Yes 11/20/2013		60.00 f	\$6.66	\$399.60
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$399.60
2	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	11/29/2013 Yes 11/29/2013		24.00 f	\$24.58	\$590.00
MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI							
Line Total:							\$590.00
PO Total:							\$989.60

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - **YES** NO

PST# 6122-5207

Change Nbr:

1

Change Date: 11/14/2013